

# WILLYS MOTORS, INC.

KAISER - WILLYS SALES DIVISION  
TOLEDO, OHIO



## Service Bulletin

TO ALL DISTRIBUTORS AND DEALERS:

This bulletin cancels and supersedes the information in Service Bulletin K-W 177 dated January 15, 1954, which should be removed from your Service Bulletin Binder and destroyed. Your Service Bulletin Index should also be marked to indicate the cancellation of K-W 177.

K-W NO. 252

All information necessary to clean, restore and protect the vinyl sport topping on Kaiser "Dragon" models is included in this bulletin.

Best results can be obtained only by using the specific materials recommended, and applying or using them in strict compliance with the detailed procedures given in this bulletin.

### MATERIALS

July 15, 1954

1. **INK - Resurfacing.**

- A. Black 433-42W
- B. White 433-41W
- C. Metallic Green 437-77H
- D. Buff or Tan 437-67M

Source - L. E. Carpenter & Company  
170 N. Main Street  
Wharton, New Jersey

Price - \$2.25 per pint.

Quantity Required - 1 pint per top.

BODY

2. **WAX - Plasticlear Super Hard Finish.**

Source - Plasticlear Products, Inc.  
29 Mills Street  
Malden, Massachusetts, c/o J. H. Gorman

Price - \$1.25 per pint, plus postage (Postage prepaid on orders for two (2) pints or more.

Quantity Required - 1 pint per top.

SPORT  
TOPPING

3. **SOLVENT - PNT 55 Lacquer Thinner.**

Source - Rinshed-Mason (or other reputable) paint distributor.

4. **DETERGENT - Dreft, Tide, etc.**

5. **NAPHTHA - VM&P, or equivalent.**

### EQUIPMENT

1. Spray booth or well ventilated dust-free area.
2. Brinks #19 Siphon cup gun, or equivalent.
3. 66 SD air cap - 66 fluid nozzle, or equivalent.
4. Brush, rubber bristled.
5. Blunt wood tool - This tool should be made of hard wood and should be about the size and shape of a toothbrush handle, having a narrow edge on one end which will reach the bottom of the ridges in the material.
6. Toothbrush

MODELS  
K-530

### CLEANING SPORT TOPPING

If cleaning is to prepare the top for waxing, proceed only through the first four (4) steps below. If restorative ink is to be applied, proceed through all six (6) steps given below. When ink is to be applied proper cleaning is absolutely essential; otherwise the restorative coating will crack and peel after subsequent washings.

1. Mix a solution of 2 cups of detergent to a pail of water (2.5 Gal.).
2. Scrub top vigorously in direction of ridges using solution and a good rubber bristled brush.

3. Clean all traces of foreign matter and original sealer from between the ridges with a toothbrush and the improvised blunt wooden tool described under EQUIPMENT.
4. Rinse thoroughly and remove excess water.
5. Repeat steps 1 through 4 above, using VM&P naphtha, or equivalent, in place of the detergent solution. Do not use paint thinner.
6. Direct dry stream of air over top to remove all traces of water and solvent and store at least 12 hours in dust-free area at room temperature (approximately 72° F) before attempting the application of restorative ink.

K-W NO. 252

APPLICATION OF RESTORATIVE INK

Advise owner that application of ink will produce a monotone color and that original dark and light color effect in topping will be eliminated.

1. Inspect top surface and all crevices such as those around windshield and rear window to make sure they are free of sealer, fine particles of sand or other foreign matter.
2. Mask off area to be restored to prevent overspray.
3. Mix ink and solvent thoroughly at a 1:1 ratio. One (1) quart of mixed material should be sufficient to cover a top.
4. Spray with specified equipment in dust-free, well ventilated area. Use the same spray method as when applying body paint except spraying must be done in two directions, with and against the ridges, in order to obtain complete and uniform coverage. Best results are obtained by covering small area at a time.
5. Dry in a dust-free area at room temperature (approximately 72° F) for at least 16 hours before attempting to apply the protective wax.

July 15, 1954

APPLICATION OF PROTECTIVE WAX

Protective wax should always be applied after a top has been cleaned or after ink has been applied to a top for restoration purposes. Waxing of new tops is also strongly recommended. Periodic applications of the recommended wax product in any of the above cases will add to the life and beauty of the top, and eliminate or minimize the need for restorative ink applications. To wax the top proceed as follows:

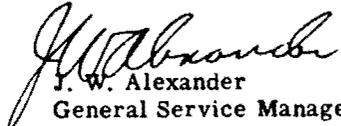
1. Examine the top for any dirt, foreign material, or defects in color.
2. If any such condition is noted clean, or clean and apply ink, whichever is necessary, before waxing.
3. Brush, spray or sponge a generous coating of Plasticlear Super Hard Finish Wax on the top. While applying work the wax both with and against the ridges.
4. Inspect top to make sure a thorough and even coat of wax has been applied.
5. Dry two to three hours before exposing to elements.

BODY

SPORT  
TOPPING

POLICY: When restorative inking is required during the warranty period, credit consideration will be allowed for the cost of material, in the amount of \$3.50 and 2-1/2 hours labor at warranty rate when presented on a properly executed R.F.C.

MODELS  
K-530

  
J. W. Alexander  
General Service Manager

NOTE: This bulletin does not change any existing franchise rights or create any new franchise rights.