

WILLYS MOTORS, INC.

KAISER - WILLYS SALES DIVISION
TOLEDO, OHIO



Service Bulletin

TO ALL DISTRIBUTORS AND DEALERS:

K-W No. 233

A headlining bow allowed to move from its properly installed position may result in a loose or sagging headlining.

Whenever a headlining or headlining bow replacement is necessary it is recommended that the exposed bows be checked for proper installation.

Two types of bows have been used on all 1953 and the 1954 K545 Kaiser models. One type is retained to the roof side rail by means of a bracket. The second type has the bow ends inserted into grommets located in the side rail.

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During production the bracket type installation is permanently fixed in position by tack welding the bracket to the side rail. Permanent positioning of the grommet type installation can be assured by following the instructions below:

1. Make brackets as shown in Figure 1 from any suitable metal available. One bracket is required for both ends of each bow to be secured in position.
2. Be sure bow ends are correctly installed in the side rail grommets.
3. Adjust the bow to its properly installed position.
4. Slide headlining away from the side rail in the area of the bow end being worked on.
5. Place a bracket over one end of the bow as shown in Figure 2.
6. Drill two 3/16" holes (as indicated in Figure 2) through the bracket and side-rail while holding the bracket in the position shown in Figure 2.
7. Attach the bracket to the side rail with suitable sheet metal screws as shown in Figure 3.
8. Repeat 1 through 7 above until a bracket has been installed on both ends of each bow to be secured in position.
9. Complete headlining installation.

BODY

HEADLINING BOWS

It is not necessary to drop the headlining to expose a bow end for the purpose of securing it in place. Access to a bow can be obtained by removing the wire or binding a reasonable distance from both sides of the bow end to be reworked. Next remove the staples holding headlining to the tacking strip along the surface of the tacking strip from which the wire or binding has been removed. If the headlining has been loosened far enough from each side of the bow, it can be lifted away from the side rail to expose the bow end for the necessary repairs. Care must be taken when lifting the headlining away from the side rail to prevent damage to the headlining.

MODELS
K530, K531, K532,
K538, K545

Policy

If during the warranty period a bow is secured in position as part of a headlining or headlining bow repair, .1 of an hour labor will be allowed for each bracket installed. If a repair is made during the warranty period for the single purpose of repositioning a bow or bows, labor in the amount of .5 of an hour will be allowed for the first bow repositioned and .1 of an hour allowed for each bracket installed thereafter. A request for credit must be submitted on a properly executed M.R.P.

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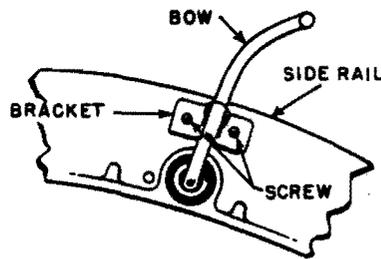
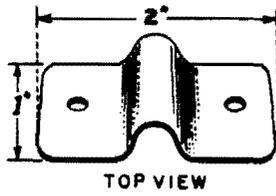


FIG. 2

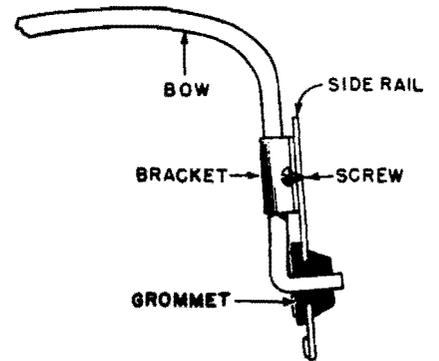


FIG. 3

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BODY

J. W. Alexander
J. W. Alexander
General Service Manager

NOTE: This bulletin does not change any existing franchise rights or create any new franchise rights.

HEADLINING BOWS

MODELS
K530, K531, K532,
K538, K545